

EXTRA HEAVY DUTY LONG ARM MACHINES

MODELS 744R-20 -20"arm **Single**
744R-30 -30"arm **Needle**

MODELS 745R-20 -20"arm **Double**
745R-30 -30"arm **Needle**

EXTRA HEAVY DUTY / EXTRA LONG ARM MACHINES
DROP FEED, NEEDLE FEED (COMPOUND FEED)
ALTERNATING PRESSER FEET, LOCKSTITCH MACHINES

WITH

- EXTRA LARGE BOBBIN(S) AND VERTICAL AXIS HOOK(S)
- CENTRALIZED ARM LUBRICATION
- RESERVOIR-OILED HOOK(S) WITH MICROMETRIC CONTROL VALVE
- PRESSER FOOT LOCKING LEVER
- PUSH BUTTON STITCH REGULATOR
- REVERSE FEED
- SAFETY CLUTCH
- BUILT-IN BOBBIN WINDER
- FRONT HANDWHEEL (ON 30" ARM)
- PULLER OPTIONAL

- Suitable for sewing extra heavyweight materials such as canvas, vinyl, leather, synthetics and various coated, laminated and rubberized fabrics.
- Designed for stitching such products as tents, tarps, awnings, truck covers, auto, marine and furniture upholstery, sails, matting, carpets, polishing wheels, mops, luggage, construction barriers, field covers, divider curtains, fabric structures and heavy bulky products.
- Model 745R suitable for stitching double seams and lap seaming.



Model 745R-30

Speed, Max. (S.P.M.)	1500 *
Clearance Under Foot	25/32" (20mm)
Needle Bar Stroke	1-27/32" (46.8mm)
Stitch Length, Max.	25/64" (10mm)
Needle	7 x 3 (DYx3)
Bobbin	70141
Hook	70140
Stitch Type	301

For 745R Double Needle
 Standard Needle Spacing 1/4" (6.35mm)
 Needle Spacings Available 3/16" to 2-3/8" (4.76mm to 60.33mm)